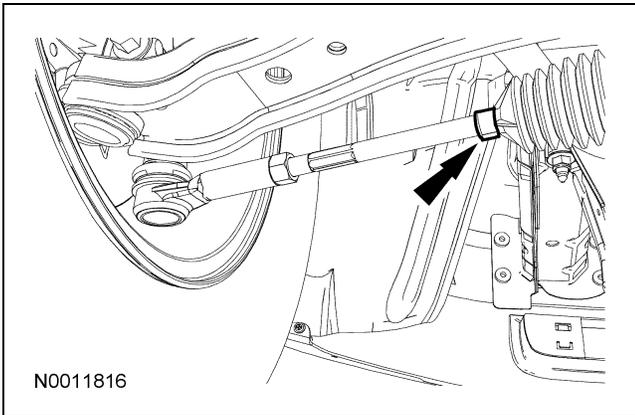


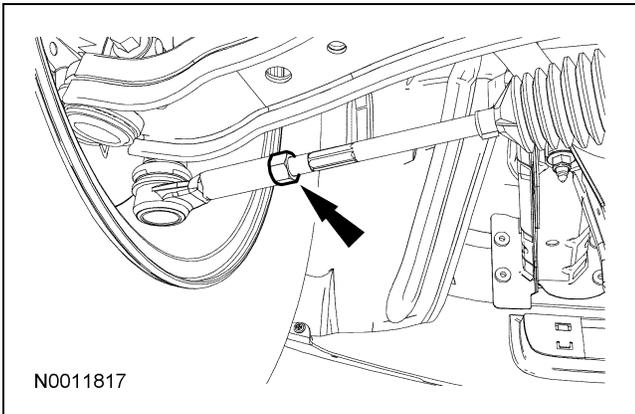
GENERAL PROCEDURES

Toe Adjustment — Front

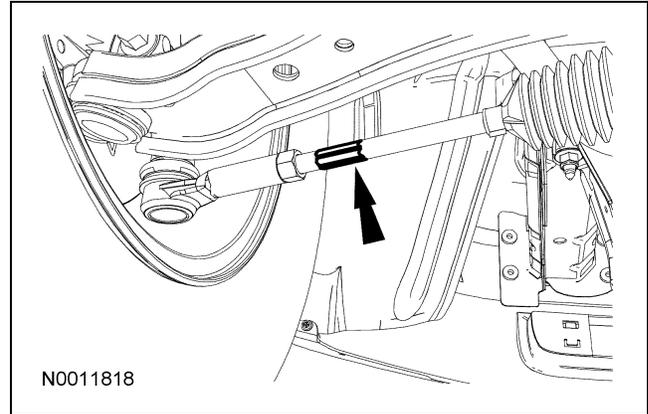
1. Start the engine and center the steering wheel.
2. Turn the engine off and, using a suitable steering wheel holding device, lock the steering wheel in the straight ahead position.
3. Using alignment equipment and the manufacturer's instructions, measure the front toe.
4. Remove the clamps.



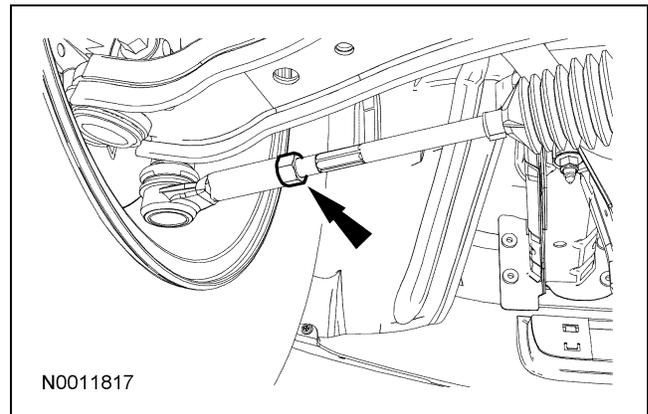
5. Loosen the jam nuts.



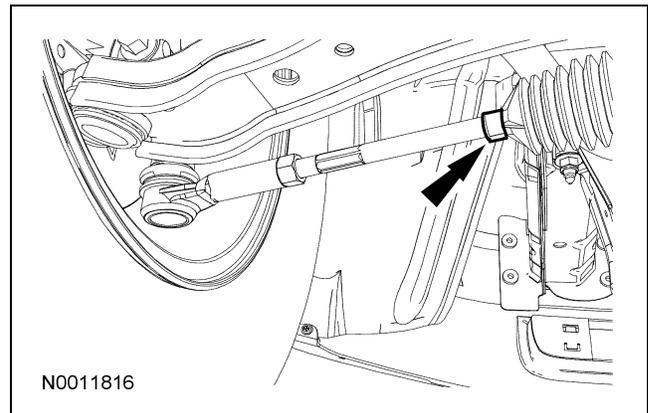
6. **NOTE:** Do not allow the steering gear bellows to twist when the inner tie rod is rotated.
Rotate the inner tie rods until the toe reading is within specifications.



7. **NOTE:** Do not allow the inner tie rods to rotate while tightening the jam nuts.
Tighten the jam nuts to 55 Nm (41 lb-ft).



8. Install the clamps.



9. Recheck the toe settings and adjust as necessary.